



- GENERAL NOTES:**
- All construction methods & material requirements shall be in accordance with the current specifications.
 - Sharp edges resulting from fabrication shall be dulled by any acceptable method for safety handling.
 - Grates shall be installed in frame with flow arrow pointing downstream or toward the low point in a sump.
 - Cast grates shall be of ductile iron conforming to the requirements of ASTM A 124 (or A 124/A 124M) conforming to the requirements of ASTM A 125 (or A 125/A 125M), class 300.
 - Ferrous castings shall be of uniform quality, free of blowholes, porosity, inclusions, shrinkage distortion or other defects.
 - Castings shall be smooth & well cleaned by shot blasting or other approved cleaning.
 - All castings shall be manufactured true to pattern; component parts shall fit together in satisfactory manner.
 - All lettering shall be recessed 1/16" Ref. NF-29327, NF-21508, & org. ref. 26663.

CITY OF CHICKASHA
COMMUNITY PLANNING & DEVELOPMENT

BICYCLE SAFE GRATE

APPROVED BY: _____	DATE: _____	DRAWN: _____	DATE: _____	ENGINEER: _____
D-108				